## **SAFETY INSPECTION CHECKL**

Organization	Inspector				
Robot Name _	Final PASS Time				
Pit #	Weight		Pass	No Pass	
Type of Controller					
Team Representative					
Inspector Signature  GENERAL INSPECTION  Name of Robot on exterior in ½" letters min.  Appearance is acceptable		☐ Max ☐ Mark	Tanks are properly rated and tested  Max Capacity limit (8 cu.ft.) at 70 degrees F  Mark max fill pressure on ALL tanks  Low pressure shut-off valves meet requirements  Pressure regulator mounted directly to tank  Pressure regulator has lock-down mechanism  Mark max pressure on regulators  LPA 150psi max at 70 degrees F  CO2 853psi max at 70 degrees F  150psi max on low pressure side  Armor is required to secure any vessels  Pneumatic components are correctly rated  Pneumatic components are mounted securely  No damage to any pneumatic components  Pressure purge valves meet requirements  Purge and shut-offs are outside weapons area  No heat source close to pneumatic components  Access for tank filling is safe and stable  Refilling system approved		
Safety restraints installed and No disallowed materials	Safety covers installed and secure Safety restraints installed and secure No disallowed materials Restricted material complies with rules  ELECTRICAL INSPECTION Drive switch mechanically shuts off batteries Weapon switch mechanically shuts off batteries Master switches are 2-position and enclosed Master switch access requires no parts removal Access to all switches is outside weapon path External light for each switch is visible Legal Batteries NO Li-Poly! Batteries are mounted securely within chassis Battery terminals/connections covered/insulated All wiring is properly installed and insulated Maximum voltage does not exceed limit (28V)				
Drive switch mechanically shu Weapon switch mechanically so Master switches are 2-position Master switch access requires Access to all switches is outsid External light for each switch i Legal Batteries NO Li-Poly! Batteries are mounted securel Battery terminals/connections All wiring is properly installed					
POWERED WEAPONS  Weapons are not electrical/ele Weapons do not use heat, fire Weapons are non-fouling Weapons/flywheels are secure Deactivated weapons pose no Less than 20 minutes to charge LARGE SPRINGS Deactivated springs have less to All springs are mounted secure Manual safety release design in PNEUMATIC SYSTEM Verify that system is complete LPA or CO2 disposable cartridge Tanks have pressure-reliefs or	e or explosives ely attached hazard to people e modular weapon than 5 lbs. force ely	☐ Multi	Bot meets all specific registing/sound system ca		
PNEUMATIC SYSTEM  Verify that system is complete  LPA or CO2 disposable cartridg  Tanks have pressure-reliefs or  Tanks are mounted securely w	ges are allowed blowout plugs		COMBAT ROBOTICS. WORKFORCE DEVELOPMENT BY RE	GIONAL MANUFACTURERS.	



## FEEL TIPE OMPAGE. FUNCTIONAL INSPECTION CHECKLIST

Inspector:		Robot Name:
Pass	No Pass	Weight:
Inspectors Sign	natur <u>e:</u>	
Team Represen	tative:	
PNEUMATIC SYSTEM  Verify that system is completely  Tank pressures do not exceed  Regulated pressures do not ex  Add colored tape to top and botto  ACTIVATE THE ROBOT  Move Robot to test box or arena  Robot is in full fight-ready cor  Verify Robot is completely Deaction  Check that all Master switches are	sticker limits sceed sticker limits om or Robot affiguration vated	TURN TRANSMITTER OFF WHILE WEAPON IS ON  Power to weapon system stops when transmitter is shut off Spinning parts come to a FULL stop within 30 seconds after transmitter is shut off Weapon will NOT cause damage to arena  DEACTIVATION OF ROBOT Turn the transmitter ON Deactivate the Robot  Deactivation requires no more than 1 person
Check that all Master switches and TURN THE TRANSMITTER ON No Robot movement when transmitter ACTIVATE THE ROBOT Activation requires no more to Person NOT in weapon path of Activation can be done within No panels/parts removal during Activation Safety procedure in	ansmitter is turned on han 1 person during activation n 45 seconds ng Activation	Deactivation requires no more than 1 person Person NOT in weapon path during Deactivation Critical Deactivation Less than 15 seconds Complete Deactivation LESS than 60 seconds No panels/parts removal during Deactivation Deactivation Safety procedure is acceptable
MOTION SYSTEM FAIL-SAFE TEST  Move the Robot under control  Robot motion control is contin  Reliable control of the motion  Motion speed greater than 1  Move the Robot at high speed  Turn transmitter OFF during n	n-producing parts foot-per-second d	
MOVE THE ROBOT AT HIGH SPEED  Tum Transmitter OFF during Motion  Power to drive system stops v shut off	vhen transmitter is	RoteKe

Items to be Fixed: Comments: Bossis Compared Development BY REGIONAL MANUFACTURES.

**POWERED WEAPON SYSTEMS TESTING**Start EACH weapon system moving

Weapons systems are reliably controlled